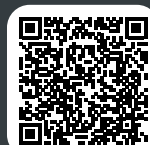
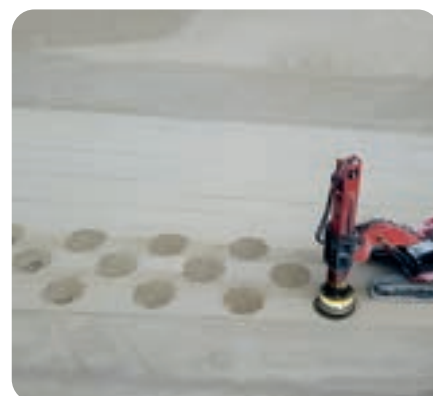


# VDH RAPID IMPACT COMPACTION

Your solid partner for soil compaction



**20+ YEARS  
EXPERIENCE**  
IN DEVELOPING AND  
MANUFACTURING  
R.I.C. MACHINES





About us

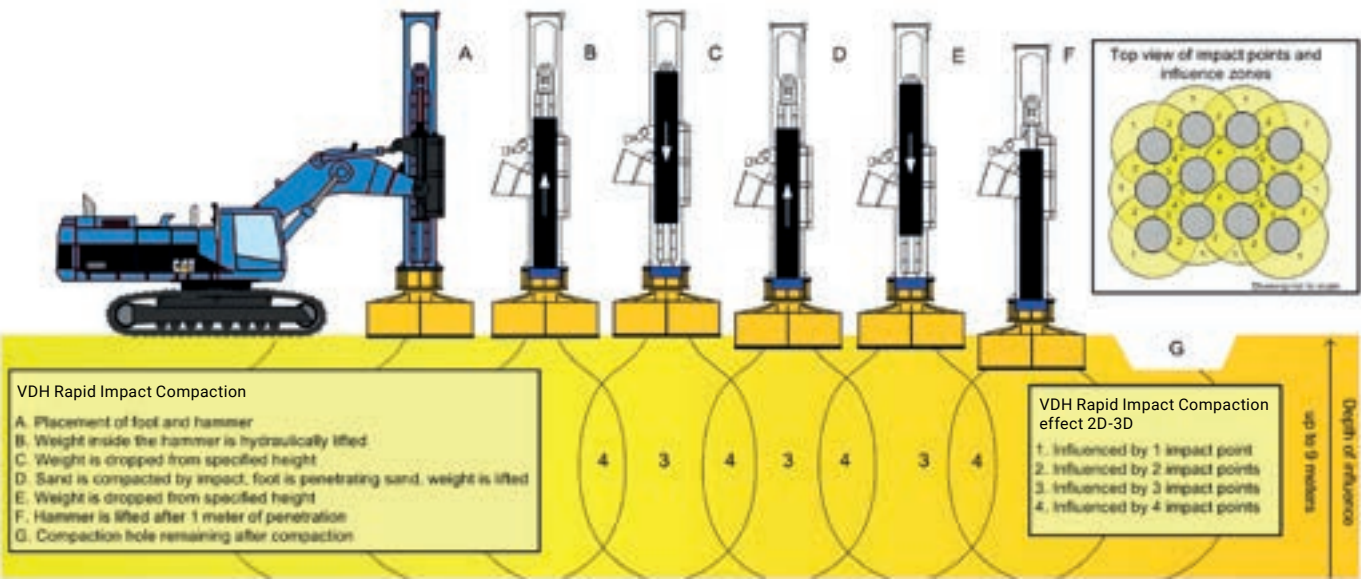
Van den Heuvel is a specialized company with extensive expertise in foundation equipment, revision projects and custom-built solutions. Our engineers develop thorough designs, while our experienced mechanics and certified welders ensure a high-quality end product. We have more than 20 years of experience in developing and manufacturing RIC machines. Our machines have been successfully used to compact gravel, sands, silts and industrial waste fills. With powerful hammers and proven performance under all conditions, our RIC units deliver reliable and efficient ground improvement.



Compacting soil at forty beats per minute

We supply one of the most powerful and efficient soil compaction systems available today. This system is designed for the rapid and precise compaction of large areas of land. It combines speed, cost-efficiency, safety and proven effectiveness. In response to market demand, multiple complete units are currently in operation, with further expansion underway.

The compaction method uses a combination of an accelerated drop weight and a compaction foot to densify sandy soils. The process involves dropping the weight onto the foot at a rate of at least 40 impacts per minute, while the foot maintains continuous contact with the ground. The repeated impacts compact the soil efficiently. An example of the equipment in use is shown in Figure 1. The version shown features a 17-ton drop weight.



(Fig. 1)

This technology is currently applied on several large-scale projects, both internationally and within the Netherlands. For these applications, we have engineered custom modifications, such as a specially designed boom for a 85-95 tons excavator. This boom supports both the frame and the hammer used in the compaction process. To enhance stability during operation, additional counterweight—up to 14 tons—is added to the machine. The total weight of the complete setup is approximately 130 tons.

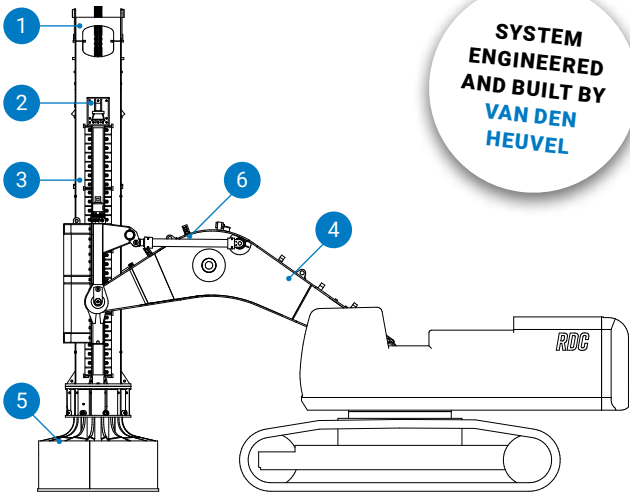
BENEFITS OF OUR RIC MACHINES:

- Proven reliability and functionality
- Rugged design drawn and calculated by our own engineering department
- Much more stability and working strength thanks to cradle
- Powerful VDH hydraulic impact hammers
- Excellent performance under all circumstances
- Compliant with all safety requirements applicable
- Compaction equipment delivered with CE-certificate
- Onsite service worldwide
- Available in specific corporate colors
- Training onsite

Explore the configuration

Figure 2 shows the key components of our advanced compaction unit. Each component fullfills a critical role in delivering accurate and efficient ground improvement through Rapid Impact Compaction (RIC). The system is engineered to maximize energy transfer, optimize compaction depth and ensure consistent performance across varying soil conditions.

- 1 Base hammer
- 2 Hammer lift cylinder
- 3 Cradle
- 4 Monoboom
- 5 Compaction foot
- 6 Tilt cylinder



(Fig. 2)

|                          | VDH-RDC-9  | VDH-RDC-12   | VDH-RDC-17        |
|--------------------------|------------|--------------|-------------------|
| Machine type             | 50-55 tons | 65-70 tons   | 85-95 tons        |
| Hammer type              | VDH-9-1500 | VDH-12-1200  | VDH-17-1200       |
| Drop height              | 50-1500 mm | 50-1200 mm   | 50-1200 mm        |
| Blows p. min.            | 30-100     | 40-100       | 40-100            |
| Max. energy              | 132 kNm    | 141 kNm      | 200 kNm           |
| Drop weight              | 9000 kg    | 12000 kg     | 17000 kg          |
| Total weight             | 16000 kg   | 20500 kg     | 25000 kg          |
| Oil flow                 | 328 l/min  | 795 l/min    | 795 l/min         |
| Working pressure         | 260 bar    | 157 bar      | 220 bar           |
| Theoretical power needed | 142 kW     | 208 kW       | 292 kW            |
| Drive cap type           | 880 mm     | 1080 mm      | 1080 mm           |
| Compaction foot          | 1600 mm    | 1600/2000 mm | 1600/2000/2400 mm |



Efficient energy transfer for optimal ground improvement

The compaction unit applies high-frequency dynamic forces to the soil surface, transferring energy deep into the ground. This process densifies loose granular soils, increases bearing capacity, and reduces settlement – creating a stable foundation for future construction.



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